



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBBP1425-107
Job Sheet 187464



Part No: RBBP1425-107

Job Qty: 10 ea

Part Name: Transmission Cable Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/5/18

Job Tracking No:

Due Date: 12/28/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBBP1425-101 Rev D IPP Rev A 18.03.13 New issue DP Verify DD/DWG RBBP1425-101 Rev D IPP Rev B 18.04.04 DWG update DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	10 pcs	12/28/18	12/28/18	0.00	0.00	Purchasing		DEC 17 2018
120	Packaging	10 pcs	12/28/18	12/28/18	0.00	0.00	Packaging2		DEC 17 2018
130	QC	10 pcs	12/28/18	12/28/18	0.00	0.00	QC6		38
180	Packaging	10 pcs	12/28/18	12/28/18	0.00	0.00	Packaging3		Marie L
190	QC21-SA	10 Ea	12/28/18	12/28/18	0.00	0.00	QC21		21 DEC 18 2018

Part Op 110 - Issue P/O to ICA Distribution: 041966 - Assemble RBBP1425-107 as per drawing and swage fittings.
Descriptions: -DART to supply RBBP1425-103-03 and RBBP1425-103-05

120 - Ensure C of C is attach

x10 Bnln Dec 05, 2018

GA1410

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBBP1425-103-03	Keeper	10 Ea (1 ea)	110-Purchasing	5104117 5138103
RBBP1425-103-05	Guide	10 Ea (1 ea)	110-Purchasing	5110048 5138102
RBBP1425-107P	Transmission cable assembly	10 pcs (1 ea)	110-Purchasing	5138101

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	RBBP1425-103-03	10	28	0
	RBBP1425-103-05	10	40	0
	RBBP1425-107P	10	1	0

Part Specifications

not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S138104



Part: RBBP1425-107

Job No: 187464

Serial No/Batch: S138104

Revision: D

Inspector:

Exp Date:

Instructions:

Date: 12/17/18

Plex 12/5/18 10:00 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

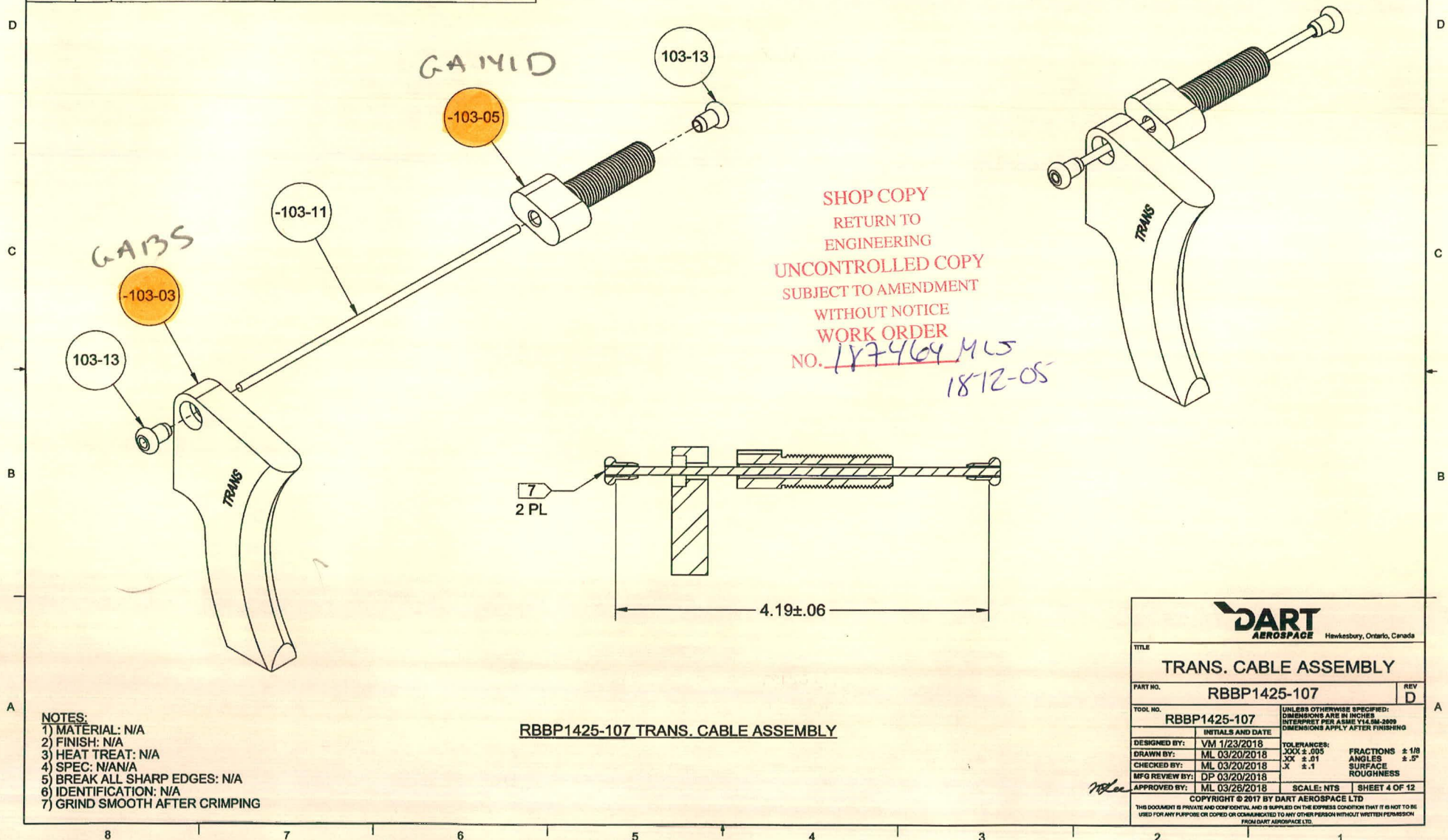
NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

ITEM #	QTY	PART #	TITLE
-103-03	1	RBBP1425-103-03	KEEPER
-103-05	1	RBBP1425-103-05	GUIDE
-103-11	1	RBBP1425-103-11	CABLE 3/32" DIA
103-13	2	McMaster#3869T62	BALL W/SHANK SWAGE FITTING 3/32" DIA.

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
C	DIMENSION 4.194 +/- .060 CHANGED FOR 4.19 +/- .06, TEMPLATE UPDATED, NOTE 7 ADDED	17-647	18.1.23	VM	ML





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Tel (613) 632-5200

PURCHASE ORDER **PO041966**

Supplier: ICA001-VC
ICA Distribution
3592 Boulevard Poirier
St-Laurent
QC
H4R 2J5 Canada
Phone: 514 633 0055

PO No: PO041966
PO Date: 12/5/18
Due Date: 12/28/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To:

Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	186565	RBBP1425-109P	999-RBBP1425-109P		Engine Cable Assembly	Firmed	-	12/28/18 DEC 17 2018	10 Ea	0 Ea	10 Ea	\$31.05/Ea	\$310.50
2	187464	RBBP1425-107P	999-RBBP1425-107P		Transmission cable assembly	Firmed	-	12/28/18 DEC 17 2018	10 pcs	0 pcs	10 pcs	\$31.05/pcs	\$310.50
Grand Total:												\$621.00	

DAS
38
9-89

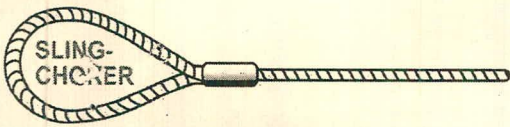
Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 12/5/18 2:37 PM dart.Lussier.Patrick



ICA Distribution

Div. de Manufacture Sling-Choker (Hamilton) Ltee.

3592 Boulevard Poirier, Ville St-Laurent, QC H4R 2J5
Tel: (514) 633-0055 Email: info@icadistribution.com

BORDEAU

D'EXPÉDITION

No. de Client

Bon De Commande

Date De La Facture

Page

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401940

041966 ✓

14-Dec-2018

1

FACTURÉ À:

DART AEROSPACE LTD.

1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

EXPÉDIÉ À:

DART AEROSPACE LTD.

1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

(613) 632-3336

(613) 632-3336

MODALITÉS DE PAIEMENT	Net 30 days	F.A.B.	CALL WHEN READY	DEVISE	Canadian dollars
MODE D'EXPÉDITION	PUROLATOR COLLECT	PRO NO.		COMMANDE	0000118738
DATE D'EXPÉDITION	ESNT	0.0 *	INV VIA	MAIL / MISC	TERR 88

LIGNE	NUMÉRO DE PIÈCE / DESCRIPTION	UNITÉ DE MEASURE	COMM	EXP	EN SOUF
1 *	999-RBBP1425-107P ✓ ASSY 3/32" X 4.19" 7X7 C/W SHANK BALL AND CUSTOMER HARDWARE PER DRAWING RBBP-1425-107 REV D TRANS CABLE ASSEMBLY MADE WITH LARGE KEEPER	EA	10	10 ✓	DAS 38 9-89
2 *	999-RBBP1425-109P ✓ ASSY 3/32" X 3.81" 7X7 C/W SHANK BALL AND CUSTOMER HARDWARE PER DRAWING RBBP-1425-109 REV D ENGINE CABLE ASSEMBLY MADE WITH SMALL KEEPER REF: 24101 THANK YOU - STEVE WILSON TEL-514-633-0055 FX - 514-633-0066 stevenw@icadistribution.com	EA	10	10 ✓	

HST No: 104888037RT0001

